

**Thermal and electrical properties of PEO₉LiTf + x wt% TiO₂ + (15 – x) wt% Al₂O₃
nano-composite polymer electrolyte membranes**

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Nano-composite polymer electrolytes are receiving attention as potential candidates to be used as electrolyte membranes in Lithium polymer batteries and other devices. However, a survey of literature reveals that, a systematic study on the effect of a mixture of two ceramic fillers incorporated in PEO₉ LiTf polymer electrolyte is lacking. In this work, we have studied thermal and electrical properties of the nano-composite polymer electrolyte PEO₉ LiTf + x wt% TiO₂ + (15 – x) wt% Al₂O₃ (x = 0, 2.5, 5, 7.5, 10, 12.5, 15) incorporating TiO₂ of grain size 200 nm and Al₂O₃ of grain size 150 mesh (pore size 5.8 nm). The electrolyte incorporating the mixture (10 wt% TiO₂ + 5 wt% Al₂O₃) showed higher conductivities compared to the one with 15 wt% Al₂O₃ at temperatures above 27 ° C. Maximum enhancement in conductivity was obtained with 15 wt% TiO₂ addition. The observed conductivity enhancement has been attributed to Lewis acid-base type surface interactions of ionic species with O/ OH groups on the filler surface. However, all other electrolyte samples with mixed- fillers showed lower conductivities than the one incorporating 15 wt% Al₂O₃. Some samples with different mixed filler compositions even exhibited a drop in conductivity below that of the filler free electrolyte possibly due to the blocking effect.

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