

PREPARATION OF HIGH DENSITY SUPERCONDUCTING  
CERAMIC BY HOT-PRESSING TECHNIQUE

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$\text{YBa}_2\text{Cu}_3\text{O}_{7-x}$  ceramic has recently generated great interest because of the observation of superconductivity above liquid nitrogen temperature. For various physical measurements the superconducting powder is normally formed into pellets by cold pressing and the firing. However, the density of such pellets are considerably lower than the theoretical density (T.D.) and mechanically weak. The pores in the material will also reduce the attainable critical current in the superconductor. Therefore it is important to study the densification methods of this ceramic material.

In this investigation, high density (97% T.D.) samples were prepared by hot-pressing superconducting powder at  $950^\circ\text{C}$  for 1½ hours under  $45 \text{ MN m}^{-2}$  pressure. As hot-pressed samples were mainly tetragonal and superconducting orthorhombic form was obtained by subsequent oxygen annealing at  $900^\circ\text{C}$ . Microstructure and X-ray diffraction studies showed that there was a considerable texturing in these samples.