

STUDIES ON THE EXTRACTION OF PHOSPHATE FROM EPPAWELA APATITE USING AQUEOUS ALKALINE SOLUTIONS

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The reaction of Eppawela apatite with Paranthan hydrochloric acid has been studied^{1,2} to produce a phosphate fertilizer. In the present study, extraction of phosphates from Eppawela apatite using aqueous alkaline solutions has been investigated.

The extraction was carried out using aqueous NaOH, KOH and Na₂CO₃ solutions in the concentrations ranging from 1M to 5M at temperatures from ambient to 85°C. Aqueous Na₂CO₃ solutions were found to be most effective while KOH solutions were least effective as an extracting agent. In all three cases, extraction efficiency was found to increase with increase in concentration. In the case of NaOH and Na₂CO₃ solutions, the optimum temperature for extraction was found to be around 60°C. 4–5M Na₂CO₃ solution at 60°C gave the best yield (17.3 %wt. P₂O₅) of extractable P₂O₅, which is equivalent to about 55% of total P₂O₅ in apatite.

The crystallization of the alkaline phosphate extracts yielded crystals of a mixed salt, alkali phosphate carbonate, which could be used as a phosphate fertilizer.

References

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2. Jayasekera, K. S., Tennakoon, D. T. B. and Gunawardane, R. P., *Proc. Sri Lanka Assoc. Advmt. Sci.*, 34, 60 (1978).